

anno 2014 year



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Customer Service: fax +39 0331 488513  
[info@comercole.it](mailto:info@comercole.it) - [www.comercole.it](http://www.comercole.it)



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS





# COMERIO ERCOLE

MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



## RUBBER DIVISION



- Calendering & Mixing Technology.
- Rubber production machines and plants.
- Tires & Conveyor belts production process plants.



## PLASTIC DIVISION



- Calendering, Extrusion & Stretching Technology.
- Plastic production machines & plants.



## ENGINEERING DIVISION



- Engineering services
- Know how provider
- Laboratory service
- Turn key special projects & products



## RECYCLING DIVISION



- Tire recycling system to obtain secondary raw materials in various granularities.
- Special patented Extrusion technology ETP plant from wasted tires rubber crumbs



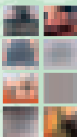
## NONWOVENS DIVISION



- Thermal bonding calender technology
- Embossing/gauging and laminating technology
- Spunbonding & Air-laid Technology
- Nonwovens production machines & plants.

## SPECIAL PRODUCTS DIVISION

- R&D projects & tailored products
- Gaskets calendering technology
- Special adhesive tapes calendering technology
- Textile Finishing technology: padders & calenders
- Stainless steel & paper embossing technology

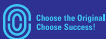


## CUSTOMER SERVICE DIVISION



- Technical assistance & teleservice
- Original spare parts
- Refurbishment & safeties updating
- Training & Technological assistance
- Installation & commissioning





# ENGINEERING DIVISION

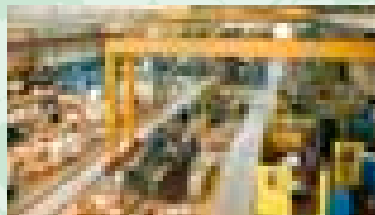
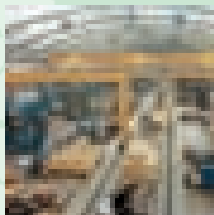
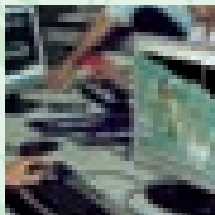
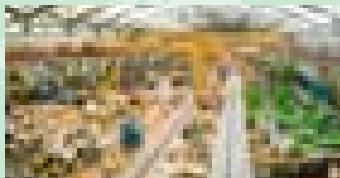
Comerio Ercole S.p.A. is one of the most qualified European mechanical manufacturers with a worldwide production program for a range of special machines and complete plants.



COMERC INTERNATIONAL S.r.l.



COMERC ENGINEERING S.r.l.



The productive synergies, derived from an integrated quality system organization TQA ISO 9001 and ISO 14001, enable Comerio Ercole S.p.A. to offer competitive prices improving constantly its standard of quality and technology.

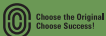


## COMERIO ERCOLE



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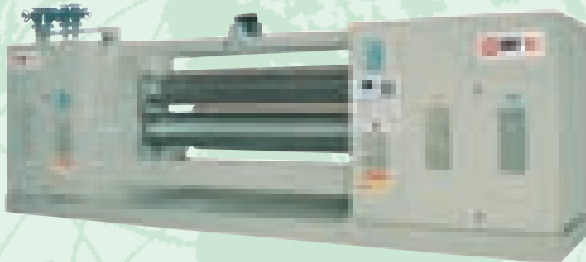
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# NONWOVENS DIVISION



- Thermal bonding calenders with 2, 3 or 4 rolls arrangement
- Gauging and laminating calenders
- Glazing calenders
- Embossing calenders
- High speed calenders
- High pressure calenders
- Peripherally drilled rolls with smooth or engraved face
- Comerio Ercole in collaboration with important and specialized companies can supply complete nonwovens plants (Spunbonding/ Thermobonding technology)



High speed up to 800 m/min  
Wide width up to 5,500 mm  
Heating up to 300 °C ± 1°C accuracy



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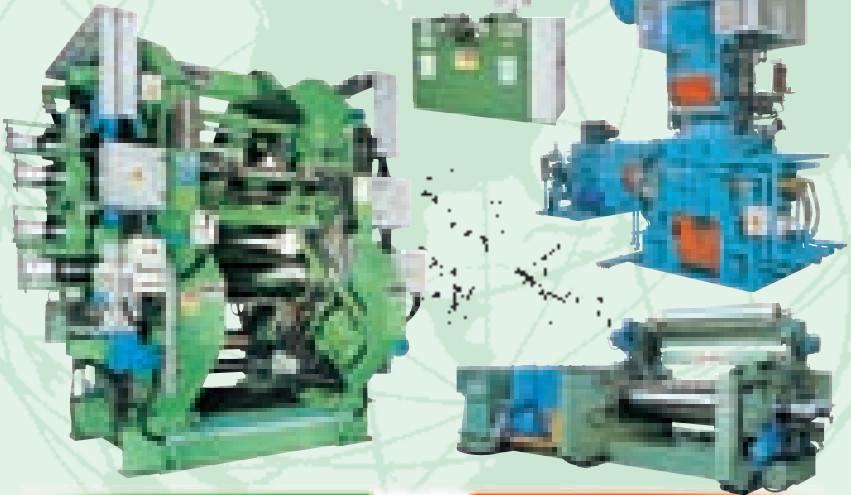
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# RUBBER DIVISION



- Internal mixers, tangential type, MCC series, from 2 to 270 liters with 2 and 4 rotor wings
- Internal mixers, intermeshing type, BB-IM series, in cooperation with **Kobelco**, from 14 to 320 litres
- Laboratory internal mixers, BFT series from 2 to 5 litres
- Laboratory roll mixing mills, MG-MR series, from 200 to 700 mm
- Roll mixing mills, MGC and MGP series, from 1000 to 2540 mm
- Complete mixing plants
- Original spare parts and assistance service for **Meccaniche Moderne** machines
- Roller head calenders and profiling calenders
- 2, 3, and 4 roll calenders with I, L, F, S, INCLINED configuration
- Complete calendering lines for rubberizing of fabrics, steel and textile cord
- Complete calendering lines for rubber sheeting
- Original Spare Parts
- Engineering & know-how



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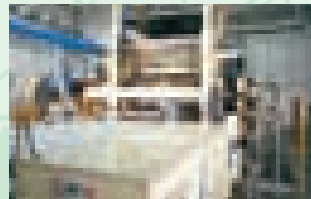
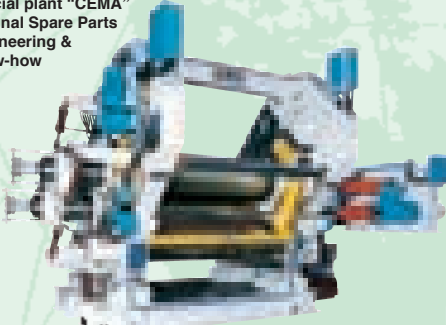




# PLASTIC DIVISION



- ▶ 2,3,4 and 5 roll calenders with I,L,F,S, INCLINED configuration
- ▶ Complete calendaring lines for rigid, semirigid and soft PVC or ABS
- ▶ Complete calendaring lines for Polyolefins
- ▶ Revamping of existing calendaring lines
- ▶ Laboratory mixing mills
- ▶ Patented internal mixers and mixing mills
- ▶ Calenderlines for PVC or LINOLEUM flooring (tiles and sheets)
- ▶ Calenderlines for bi-adhesive tapes
- ▶ Special plant "CEMA"
- ▶ Original Spare Parts
- ▶ Engineering & know-how



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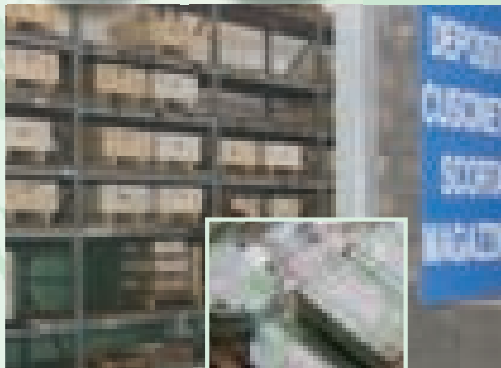
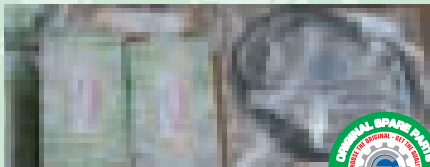
# ORIGINAL SPARE PARTS



Only the people who designed, developed and made your machine can guarantee you the best when it comes to spare parts – even the smallest. Discover all of the advantages and take advantage of the current PRO ORIGINAL spare parts program applied by Comerio Ercole.

Comerio Ercole guarantees to all Customers the supply of required original spare parts for at least 10 years after machine delivery, assuring also the existence of a company organization that has always available original drawings and plans.

For market parts interchangeable components are available as well as feasibility studies for new concept parts to be used.



## PRO ORIGINAL PROGRAM ADVANTAGES:

- High availability of the spare parts
- Highest demands on quality
- Controlled quality
- Long-term availability and traceability
- Operational safety
- Assistance for correct identification
- Genuine Spare Parts Guarantee
- Fast dispatch by courier
- Support Hotline



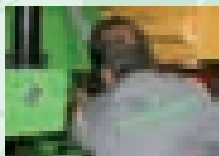
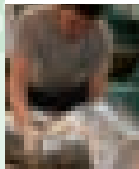
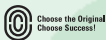
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# TECHNICAL ASSISTANCE & TELESERVICE



Comerio Ercole guarantees assistance to all Customers with a qualified and experienced technical team on site all around the world. Technicians are available to operate on mechanical, electrical and automation side worldwide. Upon request Comerio Ercole can configure proper teleservice proposal based on safe internet connection enabling remote assistance service to machineries and plants.



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# HYDRONIP®

Fully Hydraulic nip adjustment  
position or pressure/force control



Choose the Original  
Choose Success!



[www.comercole.it](http://www.comercole.it)



**SPEED & PRECISION**  
**FLEXIBLE CONTROL**



**COMERIO ERCOLE**

MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY





# HELIX®

## 3D Thermal Bonding Calendars

— PATENTED —



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### TWO SIDES BETTER PERFORMANCE



### COMERIO ERCOLE

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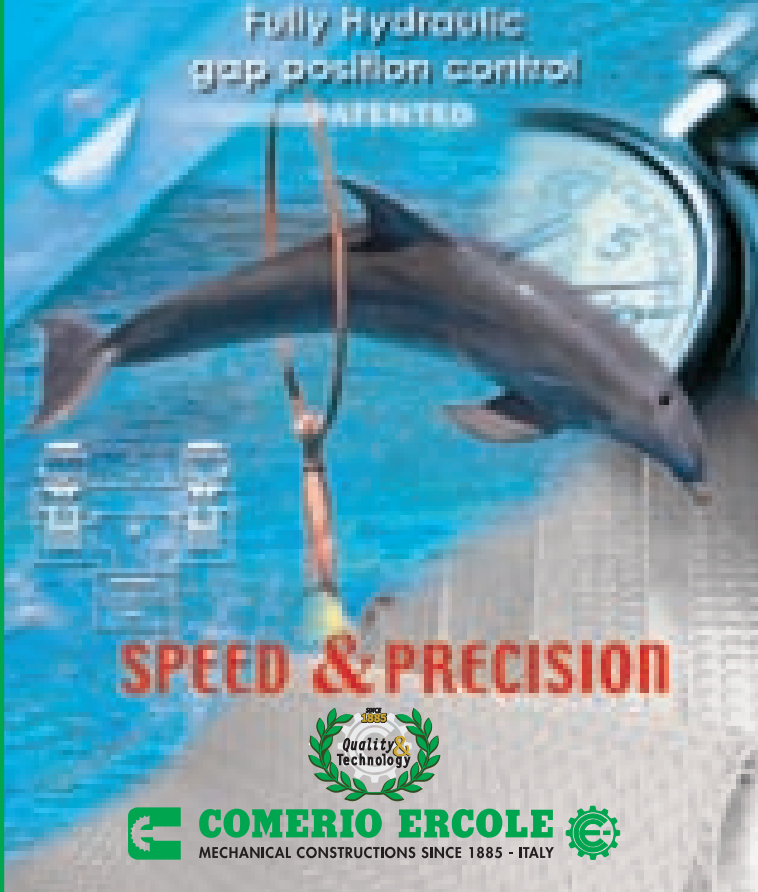




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# HYDROGAP®

Fully Hydraulic  
gap position control  
PATENTED



## SPEED & PRECISION



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# ATHENA®

**Knowledge and competences  
training program to obtain the best in terms  
of equipment performance,  
reliability & efficiency.**



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## TRAINING COURSES PLAN



**COMERIO ERCOLE**

MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



dom 1

lun 2

mar 3

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ven 13

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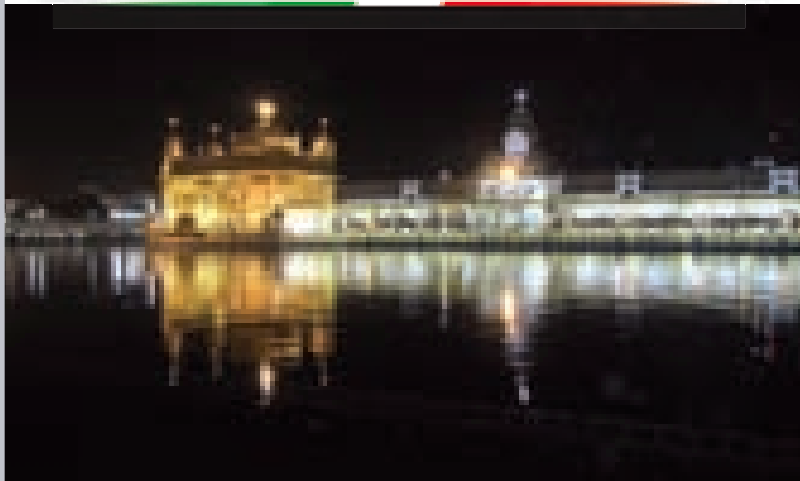
dom 29

lun 30

mar 31



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



INDIA - GOLDEN TEMPLE - AMRITSAR

**GENNAIO 2014 JANUARY**

	<b>1</b> mer wed	<b>2</b> gio thu	<b>3</b> ven fri	<b>4</b> sab sat	<b>5</b> dom sun	<b>6</b> lun mon	<b>7</b> mar tue	<b>8</b> mer wed	<b>9</b> gio thu	<b>10</b> ven fri	<b>11</b> sab sat
	1 <sup>a</sup>							2 <sup>a</sup>			
	<b>12</b> dom sun	<b>13</b> lun mon	<b>14</b> mar tue	<b>15</b> mer wed	<b>16</b> gio thu	<b>17</b> ven fri	<b>18</b> sab sat	<b>19</b> dom sun	<b>20</b> lun mon	<b>21</b> mar tue	<b>22</b> mer wed
				3 <sup>a</sup>							4 <sup>a</sup>
	<b>23</b> gio thu	<b>24</b> ven fri	<b>25</b> sab sat	<b>26</b> dom sun	<b>27</b> lun mon	<b>28</b> mar tue	<b>29</b> mer wed	<b>30</b> gio thu	<b>31</b> ven fri		
							5 <sup>a</sup>				

febbraio - february - 2014

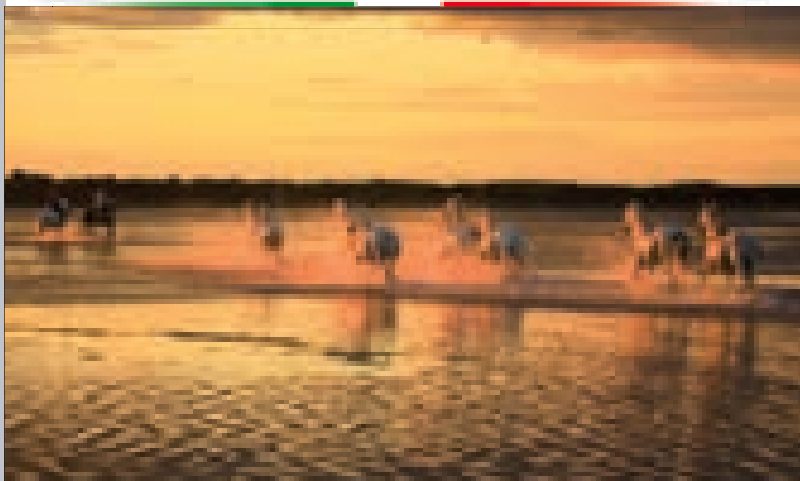
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					10	11	12	13	14	15	16		

dicembre - december - 2013

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dom 26  
lun 27  
mar 28  
mer 29  
gio 30  
ven 31



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



FRANCE - CAMARGUE

FEBBRAIO 2014 FEBRUARY

1 sab wed	2 dom sun	3 lun mon	4 mar tue	5 mer wed 6 <sup>a</sup>	6 gio thu	7 ven fri	8 sab sat	9 dom sun	10 lun mon	11 mar tue
12 mer wed 7 <sup>a</sup>	13 gio thu	14 ven fri	15 sab sat	16 dom sun	17 lun mon	18 mar tue	19 mer wed 8 <sup>a</sup>	20 gio thu	21 ven fri	22 sab sat
23 dom sun	24 lun mon	25 mar tue	26 mer wed 9 <sup>a</sup>	27 gio thu	28 ven fri					

marzo - march - 2014

lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom	
17	18	19	20	21	22	23	24	25	26	27	28	29	30	31							16

gennaio - January - 2014

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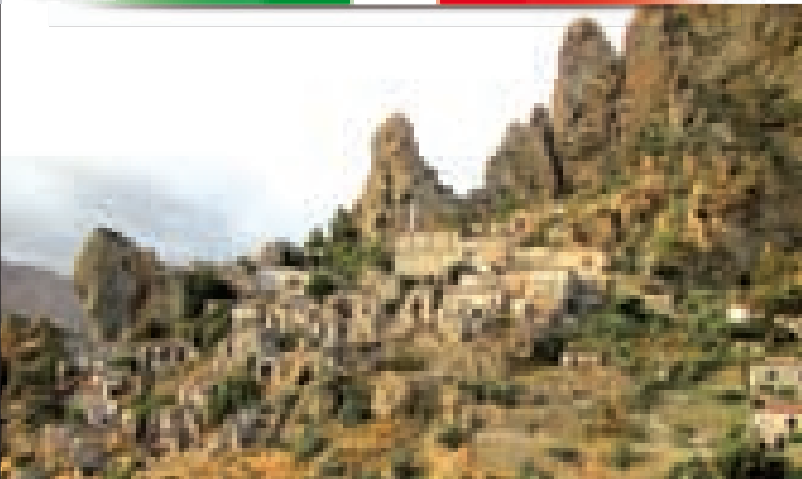
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mar 25

mer 26

gio 27

ven 28

**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY

ITALY - PENTEDATTILO

MARZO 2014 MARCH

1 sab wed	2 dom sun	3 lun mon	4 mar tue	5 mer wed 10 <sup>a</sup>	6 gio thu	7 ven fri	8 sab sat	9 dom sun	10 lun mon	11 mar tue
12 mer wed 11 <sup>a</sup>	13 gio thu	14 ven fri	15 sab sat	16 dom sun	17 lun mon	18 mar tue	19 mer wed 12 <sup>a</sup>	20 gio thu	21 ven fri	22 sab sat
23 dom sun	24 lun mon	25 mar tue	26 mer wed 13 <sup>a</sup>	27 gio thu	28 ven fri	29 sab sat	30 dom sun	31 lun mon		

aprile - april - 2014

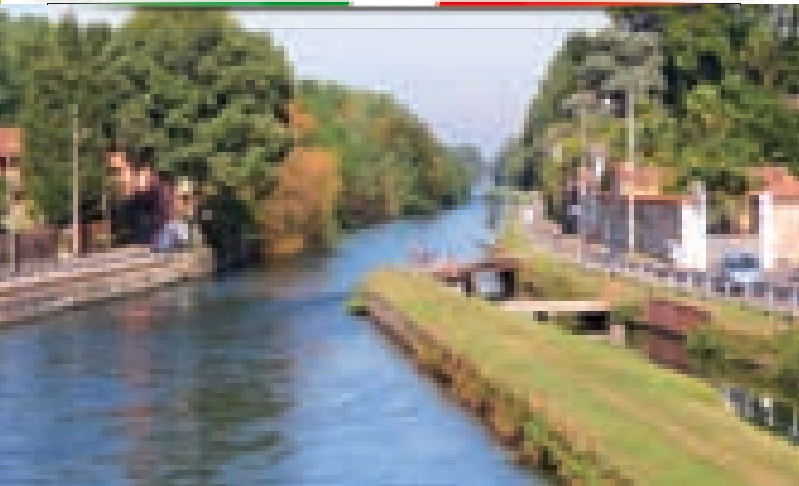
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febbraio - february - 2014

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gio 20  
ven 21  
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mar 25  
mer 26  
gio 27  
ven 28  
sab 29  
dom 30  
lun 31



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



marzo - march - 2014

ITALY - NAVIGLIO CANAL

APRILE 2014 APRIL

1 mar tue	2 mer wed 14°	3 gio thu	4 ven fri	5 sab sat	6 dom sun	7 lun mon	8 mar tue	9 mer wed 15°	10 gio thu	11 ven fri
12 sab sat	13 dom sun	14 lun mon	15 mar tue	16 mer wed 16°	17 gio thu	18 ven fri	19 sab sat	20 dom sun	21 lun mon	22 mar tue
23 mer wed 17°	24 gio thu	25 ven fri	26 sab sat	27 dom sun	28 lun mon	29 mar tue	30 mer wed 18°			

maggio - may - 2014

lun 19	mar 20	mer 21	gio 22	ven 23	sab 24	dom 25	lun 26	mar 27	mer 28	gio 29	ven 30	sab 31	dom 11	lun 12	mar 13	mer 14	gio 15	ven 16	sab 17	dom 18
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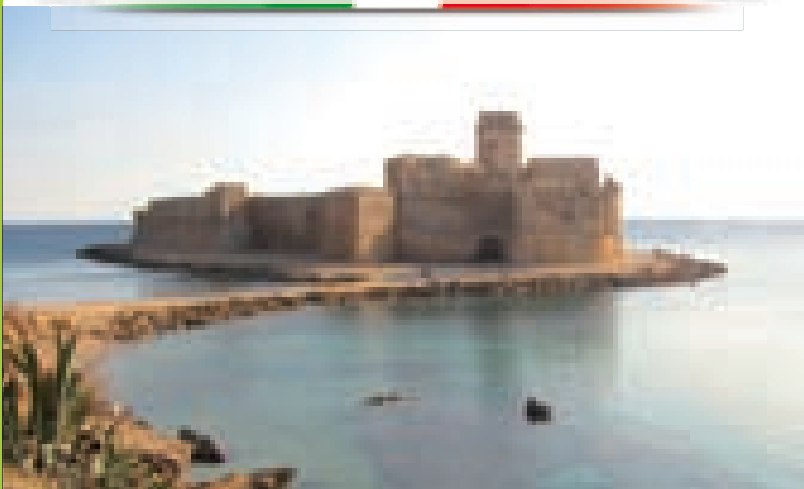
sab 26

dom 27

lun 28

mar 29

mer 30

**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY

ITALY - CAPO RIZZUTO

MAGGIO 2014 MAY

1 gio thu	2 ven fri	3 sab sat	4 dom sun	5 lun mon	6 mar tue	7 mer wed 19°	8 gio thu	9 ven fri	10 sab sat	11 dom sun
12 lun mon	13 mar tue	14 mer wed 20°	15 gio thu	16 ven fri	17 sab sat	18 dom sun	19 lun mon	20 mar tue	21 mer wed 21°	22 gio thu
23 ven fri	24 sab sat	25 dom sun	26 lun mon	27 mar tue	28 mer wed 22°	29 gio thu	30 ven fri	31 sab sat		

giugno - june - 2014

lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom
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aprile - april - 2014

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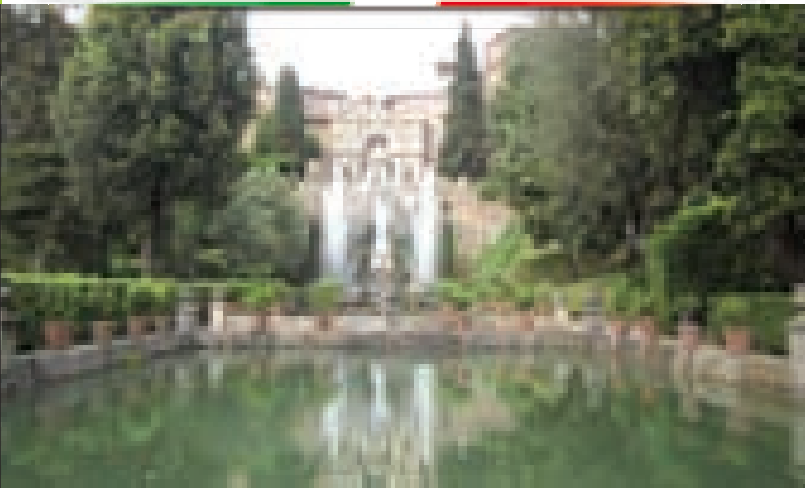
mar 27

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gio 29

ven 30

sab 31

**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY

ITALY - TIVOLI VILLA D'ESTE

## GIUGNO 2014 JUNE

1 dom sun	2 lun mon	3 mar tue	4 mer wed 23°	5 gio thu	6 ven fri	7 sab sat	8 dom sun	9 lun mon	10 mar tue	11 mer wed 24°
12 gio thu	13 ven fri	14 sab sat	15 dom sun	16 lun mon	17 mar tue	18 mer wed 25°	19 gio thu	20 ven fri	21 sab sat	22 dom sun
23 lun mon	24 mar tue	25 mer wed 26°	26 gio thu	27 ven fri	28 sab sat	29 dom sun	30 lun mon			

## luglio - july - 2014

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							8	9	10	11	12	13	

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 sab 28  
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 lun 30



**COMERIO ERCOLE**  
 MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



INDIA - AMRITSAR

LUGLIO 2014 JULY

1 mar tue	2 mer wed 27 <sup>a</sup>	3 gio thu	4 ven fri	5 sab sat	6 dom sun	7 lun mon	8 mar tue	9 mer wed 28 <sup>a</sup>	10 gio thu	11 ven fri
12 sab sat	13 dom sun	14 lun mon	15 mar tue	16 mer wed 29 <sup>a</sup>	17 gio thu	18 ven fri	19 sab sat	20 dom sun	21 lun mon	22 mar tue
23 mer wed 30 <sup>a</sup>	24 gio thu	25 ven fri	26 sab sat	27 dom sun	28 lun mon	29 mar tue	30 mer wed 31 <sup>a</sup>	31 gio thu		

agosto - august - 2014

lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom
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giugno - june - 2014

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 lun 28  
 mar 29  
 mer 30  
 gio 31



**COMERIO ERCOLE**  
 MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



ITALY - CALABRIAN SHORE

**AGOSTO 2014 AUGUST**

1 ven fri	2 sab sat	3 dom sun	4 lun mon	5 mar tue	6 mer wed 32°	7 gio thu	8 ven fri	9 sab sat	10 dom sun	11 lun mon
12 mar tue	13 mer wed 33°	14 gio thu	15 ven fri	16 sab sat	17 dom sun	18 lun mon	19 mar tue	20 mer wed 34°	21 gio thu	22 ven fri
23 sab sat	24 dom sun	25 lun mon	26 mar tue	27 mer wed 35°	28 gio thu	29 ven fri	30 sab sat	31 dom sun		

settembre - september - 2014

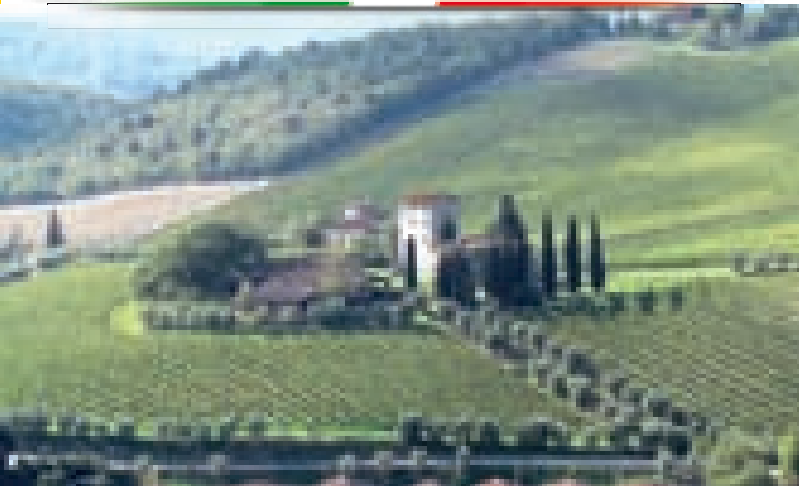
lun 1	mar 2	mer 3	gio 4	ven 5	sab 6	dom 7	lun 8	mar 9	mer 10	gio 11	ven 12	sab 13	dom 14	lun 15	mar 16	mer 17	gio 18	ven 19	sab 20	dom 21
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luglio - july - 2014

ven 1  
 sab 2  
 dom 3  
 lun 4  
 mar 5  
 mer 6  
 gio 7  
 ven 8  
 sab 9  
 dom 10  
 lun 11  
 mar 12  
 mer 13  
 gio 14  
 ven 15  
 sab 16  
 dom 17  
 lun 18  
 mar 19  
 mer 20  
 gio 21  
 ven 22  
 sab 23  
 dom 24  
 lun 25  
 mar 26  
 mer 27  
 gio 28  
 ven 29  
 sab 30  
 dom 31



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



ITALY - CHIANTI HILLS

SETTEMBRE 2014 SEPTEMBER

1 lun mon	2 mar tue	3 mer wed 36°	4 gio thu	5 ven fri	6 sab sat	7 dom sun	8 lun mon	9 mar tue	10 mer wed 37°	11 gio thu
12 ven fri	13 sab sat	14 dom sun	15 lun mon	16 mar tue	17 mer wed 38°	18 gio thu	19 ven fri	20 sab sat	21 dom sun	22 lun mon
23 mar tue	24 mer wed 39°	25 gio thu	26 ven fri	27 sab sat	28 dom sun	29 lun mon	30 mar tue			

ottobre - october - 2014

lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom											
20	21	22	23	24	25	26	27	28	29	30	31		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

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**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



settembre - september - 2014

ITALY - COLUMN CAPE

OCTOBRE 2014 OCTOBER

	1 mer wed 40°	2 gio thu	3 ven fri	4 sab sat	5 dom sun	6 lun mon	7 mar tue	8 mer wed 41°	9 gio thu	10 ven fri	11 sab sat
	12 dom sun	13 lun mon	14 mar tue	15 mer wed 42°	16 gio thu	17 ven fri	18 sab sat	19 dom sun	20 lun mon	21 mar tue	22 mer wed 43°
	23 gio thu	24 ven fri	25 sab sat	26 dom sun	27 lun mon	28 mar tue	29 mer wed 44°	30 gio thu	31 ven fri		

novembre - november - 2014

lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom	lun	mar	mer	gio	ven	sab	dom
17	18	19	20	21	22	23	24	25	26	27	28	29	30	10	11	12	13	14	15	16



sab 1  
dom 2  
lun 3  
mar 4  
mer 5  
gio 6  
ven 7  
sab 8



**COMERIO ERCOLE**  
MECHANICAL CONSTRUCTIONS SINCE 1885 - ITALY



novembre/november 2014

ITALY - CROTONE

DICEMBRE 2014 DECEMBER

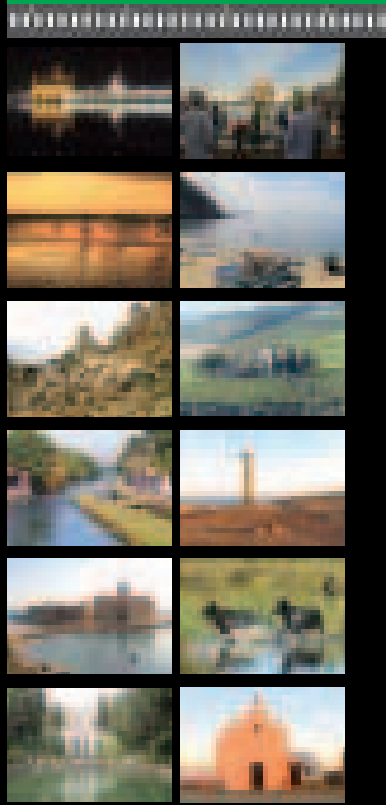
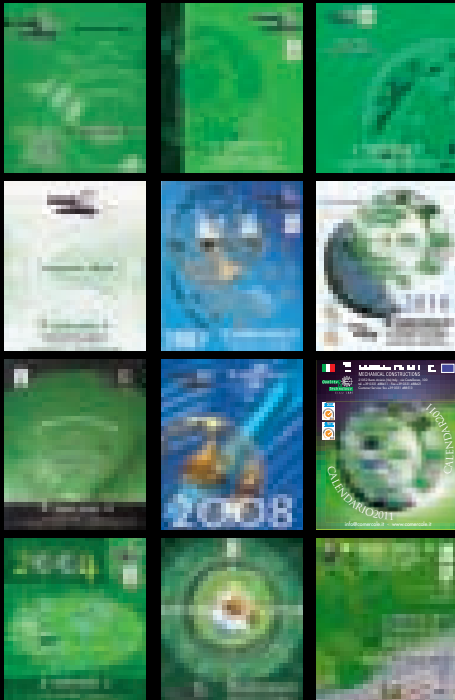
sab 22	1 lun mon	2 mar tue	3 mer wed 49°	4 gio thu	5 ven fri	6 sab sat	7 dom sun	8 lun mon	9 mar tue	10 mer wed 50°	11 gio thu
dom 23	12 ven fri	13 sab sat	14 dom sun	15 lun mon	16 mar tue	17 mer wed 51°	18 gio thu	19 ven fri	20 sab sat	21 dom sun	22 lun mon
lun 24	23 mar tue	24 mer wed 52°	25 gio thu	26 ven fri	27 sab sat	28 dom sun	29 lun mon	30 mar tue	31 mer wed 53°		

gennaio/january 2015

lun 19	mar 20	mer 21	gio 22 1	ven 23 2	sab 24 3	dom 25 4	lun 26 5	mar 27 6	mer 28 7	gio 29 8	ven 30 9	sab 31 10	dom 11 11	lun 12 12	mar 13 13	mer 14 14	gio 15 15	ven 16 16	sab 17 17	dom 18 18
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Photos by: Pino Comerio



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